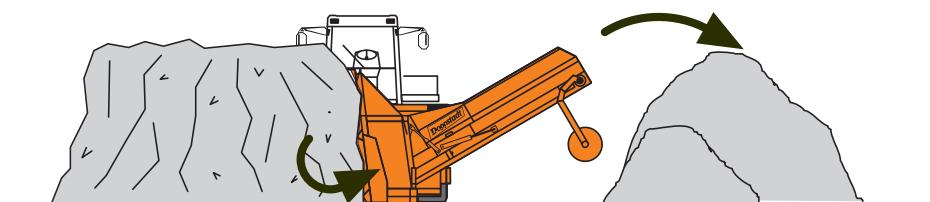
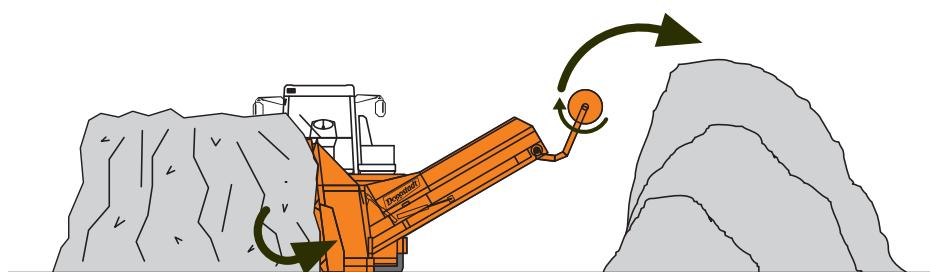


Phase 1



Phase 2



Phase 3

material windrow

newly built windrow

